Graduations can be laser-engraved on the plain surface of the control knobs and on plain flanges with high-precision and perfect readability. The graduations, consisting of marks and numbers, are available as indicated in the diagram here below.

All the graduations are available for minimum quantities that depend on the size of the knob and on the type of graduation chosen. These quantities are determined during the quotation analysis.

Graduations can be engraved on the following elements:

-	GN 164	(see page 592)
-	GN 726.1	(see page 600
-	GN 726.2	(see page 601)
-	IZP.	(see page 608)
-	IZN.380	(see page 606)
-	F.N - F.KF.GS	(see page 609)
-	GN 264	(see page 597)
-	GN 436.1	(see page 603)
-	GN 723.4	(see page 604)
-	GN 736.1	(see page 617)
-	GN 727	(see page 620)
-	GN 200	(see page 622)
-	GN 700	(see page 624)

To create graduations on other elements, special graduations, symbols or personalisations, please contact the ELESA+GANTER sales departments.

Order example

How to order a graduation on a scale ring GN 164 knob with:

- diameter 60 mm
- 100 marks
- graduation type A
- sequence/graduation position type LA
- figures engraved from 0 to 90 for a total of 10 numbers.

Information

The size of numbers and length of graduations depend on the number of graduations, quantity of numbers and the scale ring diameter. The scales are engraved with laser precision.



Graduation examples

